

PRODUCTS FOR HOLLOW FORGING AND EXTRUSION

Product	Forged Metal	Properties
REXAL S 99	Alloy steel	Viscous oil loaded with a special natural graphite; general purpose product. <i>Rexal S99</i> can be diluted with a thin oil in order to obtain a product which can be applied by spray.
REXAL S 110	Steel Aluminium Copper	Thin dispersion of colloidal graphite in low viscosity mineral oil; application by spray.
REXAL L-FR	Alloy steel	Oil-based graphite dispersion for the lubrication of the punch and pot. Manual application.

REXAL SL4	Alloy steel	Oil-based graphite dispersion for the lubrication of the punch and pot. Application by spray.
GRAPHITEX 118 K	Alloy steel	Aqueous graphite dispersion for the lubrication of the punch. Recommended dilution: 1 : 4 – 6. Application by dipping.
GRAPHITEX 118 K 60:40	Alloy steel	Ready-for-use aqueous graphite dispersion for the lubrication of the draw rings, application by spray.
GRAPHITEX FP2	Alloy steel	Special oil-based graphite dispersion for the lubrication of the punch and pot. Application by spray.
GRAPHINE POWDER LSB	Alloy steel Aluminium	Surface hardening- and lubricating compound for special bottling- and extrusion operations of high alloy steels; also suitable for aluminium forgings.
GRAPHITE POWDER B	Steel Copper	Black powder incorporating explosion agents and smelt glass. <u>Application:</u> Lubricating compound for the manufacture of hollow forgings of alloy steels.
REXAL HI-EX	Steel	Semi liquid product heavily loaded with graphite and explosion agents. <u>Application:</u> Bottling operation of production of hollow forgings.